

Friday, November 06, 2015 12:34:20 PM

Item ID:	D2933-2BL	Accept	*N900040100*	Setup	Start	*NS1*
Revision ID:						
Item Name:	Saddle RH In, 206				Stop	*NS2*
Start Date:	11/6/2015	Start Qty: 6.00	*6*	Cust Item ID:		
Required Date:	11/20/2015	Req'd Qty: 6.00	*6*	Customer:		
Reference:						

Approvals:	Process Plan: <u>CMF</u>	Date: <u>15-11-06</u>	Tooling: _____	Date: _____	Run	Start	*NR1*
	QC: _____	Date: _____	SPC (Y/N): _____	Date: _____		Stop	*NR2*

[illegible]

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐							
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval				
Description Work Order Deviation				Disposition							
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐		☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter		☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes		☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center		☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence	
				OTHER :							

Work Order ID 138660

138660

Page 2

Friday, November 06, 2015 12:34:21 PM

Item ID: D2933-2BL Accept *N900040100* Setup Start *NS1*
Revision ID: Stop *NS2*
Item Name: Saddle RH In, 206
Start Date: 11/6/2015 Start Qty: 6.00 *6* Cust Item ID:
Required Date: 11/20/2015 Req'd Qty: 6.00 *6* Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 *130* QC Quality Control	QC8- Inspect parts - second check Memo	0.00 0.00				6 [Signature]			[Signature] 11/10/30
140 *140* HandFinish Hand Finishing	Chemical Conversion Coat per QSI005 4.1 Memo	0.00 0.01				6	FF	NOV 30 2015	
150 *150* SprayPaint Spray Painting	Spray Painting per QSI005 4.2 Memo SPRAY PAINT BLUE BAPCF [Signature]	0.00 0.00				6			DAS 41 9-89 15-12-1
		Prime 133242							
		Paint 132641							
		Clear 133154							

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

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Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="width:15%;">Skid-tube ☐</td> <td style="width:15%;">Cross tube ☐</td> <td style="width:15%;">Water Jet ☐</td> <td style="width:15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																															
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Work Order ID 138660

138660

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Friday, November 06, 2015 12:34:21 PM

Item ID: D2933-2BL Accept *N900040100* Setup Start *NS1*
Revision ID: Stop *NS2*
Item Name: Saddle RH In, 206
Start Date: 11/6/2015 Start Qty: 6.00 *6* Cust Item ID:
Required Date: 11/20/2015 Req'd Qty: 6.00 *6* Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160	QC14- Inspect Spray Paint	0.00							DAS 38 9-89
160									
QC	Memo	0.00							
Quality Control									DEC 02 2015
170	Identify as per dwg & Stock Location: <i>St 389</i>	0.00							
170									
Packaging	Memo	0.00							
Packaging									DEC 02 2015
180	QC21- Final Inspection - Work Order Release	0.00							
180									
QC	Memo	0.01							
Quality Control									15/12/2 <i>JA</i>

JA 120151202

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

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Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
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Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								

Picklist Print

Page 1

Friday, November 06, 2015 12:34:20 PM

Work Order ID: 138660

138660

Parent Item: D2933-2BL

***D2933-2BL ***

Parent Item Name: Saddle RH In, 206

Start Date: 11/6/2015

Required Date: 11/20/2015

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP: B00.06.26New DWG rev (mpp 2069)EC
IPP Rev:C As per Rev C 07-03-19 JLM
15.10.09 ADDED BL DD VERF:JLM

IPP REV:D

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D6101-001 *D6101-001* Saddle Billet		Manufactured	No			100	Each	54.0000	1	6		DAS 20 9-89	15-11-18
									**	6			

Location

Loc Qty

Loc Code

MAT042

54

132708

14

{135956}

40

6

DQA: _____ Date: _____

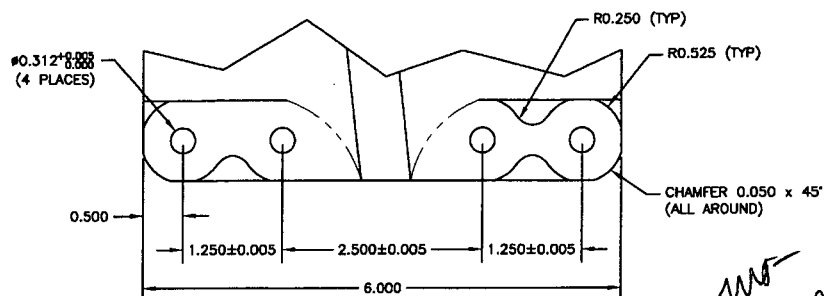


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OTHER : ☐											

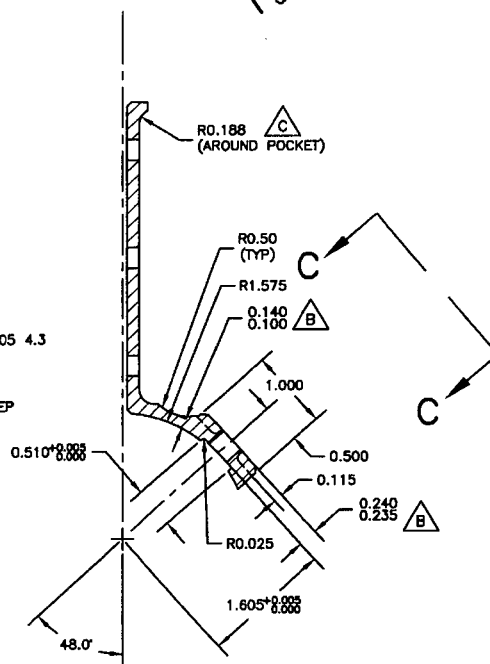


VIEW C-C

D2933-1 LH SADDLE (SHOWN)
D2933-2 RH SADDLE (OPPOSITE)

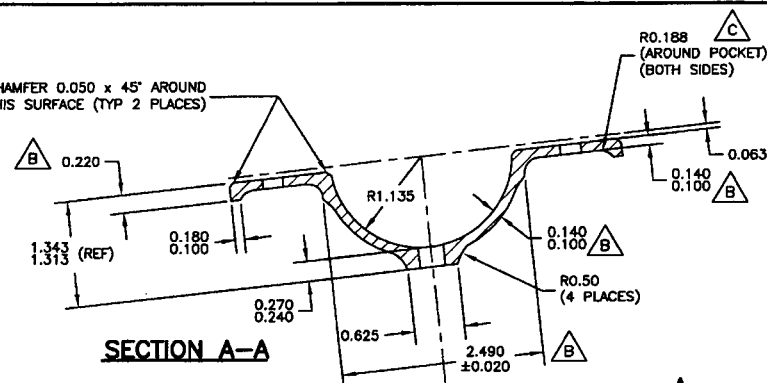
NOTES:

- 1) MATERIAL: ALUMINUM 7075-T7351 (QQ-A-250/12)
(MAKE FROM D6101-001 SADDLE BILLET, 7075)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT GLOSS WHITE (REF 4.3.5.1) PER DART QSI 005 4.3
- 3) BREAK ALL SHARP EDGES 0.010 TO 0.020
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) ENGRAVE PART AND BATCH NUMBER IN THIS AREA 0.010 TO 0.015 DEEP

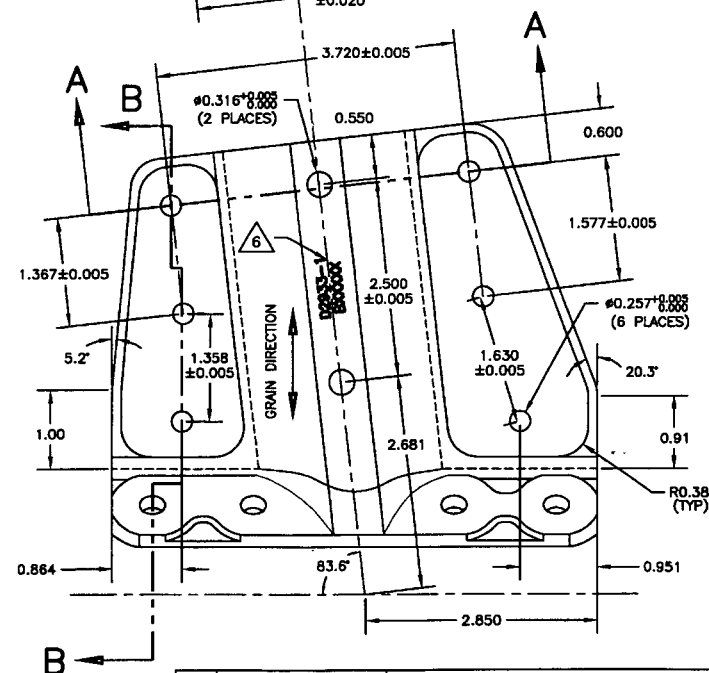


SECTION B-B

CHAMFER 0.050 x 45° AROUND
THIS SURFACE (TYP 2 PLACES)



SECTION A-A



C	06.11.09	R0.188 WAS R0.30 TO R0.25
B	00.05.29	CHANGED GEOMETRY AND MATERIAL
A	99.10.29	NEW ISSUE
DESIGN	41	DRAWN BY CB
CHECKED	PH	APPROVED
DATE	06.11.09	TITLE
		SADDLE INSIDE

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OR COPIED OR COMMUNICATED TO ANY OTHER
PERSON WITHOUT WRITTEN PERMISSION FROM
DART AEROSPACE USA, INC.

DART DART AEROSPACE USA, INC.
BELLEVILLE, MO

DRAWING NO. D2933

REV. C
SHEET 1 OF 1

SCALE
2:3

RELEASED

07-02-12

DQA: _____ Date: _____



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				Lead hand / Supervisor Approval Verification	
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OTHER : _____					

DART AEROSPACE LTD	Work Order: 1381060
Description: 206 Saddle, Inboard, Right side	Part Number: D2933-2
Inspection Dwg: D2933 Rev. C	Page 1 of 1

Inspect dimensions highlighted on inspection sheet drawing D2933 Rev. C and record below:

				Recorded Actual Dimensions					
Dim	Min	Max	Go/No Go Gauge	1	2	3	4	By	Date
A	0.100	0.140		.124	.125	.124	.124		
B	0.100	0.140		.128	.125	.125	.123		
C	0.100	0.140		.115	.119	.118	.119		
D	0.210	0.230		.222	.222	.221	.221		
E	1.245	1.255		1.250	1.250	1.250	1.250		
F	1.245	1.255		1.250	1.250	1.250	1.250		
G	2.495	2.505		2.500	2.500	2.500	2.500		
H	0.510	0.515		.512	.512	.512	.512		
I	1.572	1.582		1.577	1.577	1.577	1.577		
J	2.495	2.505		2.500	2.500	2.500	2.500		
K	0.257	0.262		.259	.259	.259	.259		
L	0.312	0.317		.314	.314	.314	.314		
M	0.235	0.240		.235	.237	.238	.238		
N	0.100	0.140		.121	.121	.120	.120		
O	0.540	0.560		.544	.551	.550	.549		
P	0.490	0.510		.498	.500	.500	.500		
Q	3.715	3.725		3.720	3.720	3.720	3.720		
R	2.470	2.510		2.490	2.490	2.490	2.490		
S	0.240	0.270		.250	.252	.253	.253		
T	0.100	0.180		.135	.135	.135	.135		
U	1.625	1.635		1.630	1.630	1.630	1.630		
V	1.362	1.372		1.367	1.367	1.367	1.367		
W	0.316	0.321		.316	.316	.316	.316		
X	1.125	1.145		1.135	1.1345	1.1345	1.135		
Y	1.565	1.585	DT8695 A/B	1.573	1.572	1.5735	1.573		
Z	0.178	0.198		.188	.188	.188	.188		
AA									
AB									
AC									
AD									
AE									
AF									
AG									
AH									

Accept/Reject

Measured by:	20	DAS
Date:	15-11-19	15/11/23

Audited by:	amb
Date:	15/11/30

Rev	Date	Change	Revised by	Approved
A		New Issue	RF	
B	02.12.12	Re-format; Added Dim. X-Y, DT8683, DT8686, DT8690 & DT8695 A/B	KJ/RF	
C	07.03.21	Revised per drawing revision C	KJ/JLM	

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐								
Misidentified ☐	Past Due ☐	OTHER : ☐							

DART AEROSPACE LTD	Work Order: 13810600
Description: 206 Saddle, Inboard, Right side	Part Number: D2933-2
Inspection Dwg: D2933 Rev. C	Page 1 of 1

Inspect dimensions highlighted on inspection sheet drawing D2933 Rev. C and record below:

				Recorded Actual Dimensions				By	Date
Dim	Min	Max	Go/No Go Gauge	5	6	3	4		
A	0.100	0.140		.123	.124				
B	0.100	0.140		.124	.124				
C	0.100	0.140		.118	.119				
D	0.210	0.230		.223	.222				
E	1.245	1.255		1.250	1.250				
F	1.245	1.255		1.250	1.250				
G	2.495	2.505		2.500	2.500				
H	0.510	0.515		.512	.512				
I	1.572	1.582		1.577	1.577				
J	2.495	2.505		2.500	2.500				
K	0.257	0.262		.259	.259				
L	0.312	0.317		.314	.314				
M	0.235	0.240		.238	.238				
N	0.100	0.140		.121	.122				
O	0.540	0.560		.548	.549				
P	0.490	0.510		.497	.495				
Q	3.715	3.725		3.720	3.720				
R	2.470	2.510		2.490	2.490				
S	0.240	0.270		.253	.253				
T	0.100	0.180		.135	.135				
U	1.625	1.635		1.630	1.630				
V	1.362	1.372		1.367	1.367				
W	0.316	0.321		.316	.316				
X	1.125	1.145		1.1355	1.1355				
Y	1.565	1.585	DT8695 A/B	1.5735	1.574				
Z	0.178	0.198		.188	.188				
AA									
AB									
AC									
AD									
AE									
AF									
AG									
AH									
Accept/Reject									

Measured by:	44 9-89
Date:	15/11/23

Audited by:	<i>amf</i>
Date:	15/11/30

Rev	Date	Change	Revised by	Approved
A		New Issue	RF	
B	02.12.12	Re-format; Added Dim. X-Y, DT8683, DT8686, DT8690 & DT8695 A/B	KJ/RF	
C	07.03.21	Revised per drawing revision C	KJ/JLM	<i>[Signature]</i>



Part Number: D2933-2	Rev: C	- Page 1 -
Description: SADDLE INSIDE	Inspection Dwg: D2933	Work Order: B138660

Item Ref.	Nominal	Tolerance	No. Piece_1 Actual	No. Piece_2 Actual	No. Piece_3 Actual	No. Piece_4 Actual	
1	0.3120	+0.0050/0.0000	0.3129	0.3132	0.3126	0.3130	
2	0.5000	+0.0100/-0.0100	0.4976	0.4960	0.4954	0.4957	
3	1.2500	+0.0050/-0.0050	1.2502	1.2504	1.2510	1.2503	
4	2.5000	+0.0050/-0.0050	2.5001	2.4999	2.5005	2.4996	
5	1.2500	+0.0050/-0.0050	1.2495	1.2489	1.2498	1.2501	
6	6.0000	+0.0100/-0.0100	5.9990	6.0010	6.0009	6.0011	
7	0.2200	+0.0100/-0.0100	0.2231	0.2230	0.2232	0.2228	
8	1.1350	+0.0100/-0.0100	1.1335	1.1328	1.1330	1.1330	
9	0.0630	+0.0100/-0.0100	0.0604	0.0601	0.0607	0.0603	
10	0.1200	+0.0100/-0.0100	0.1226	0.1222	0.1217	0.1223	
11	1.3280	+0.0150/-0.0150	1.3260	1.3261	1.3257	1.3262	
12	3.7200	+0.0050/-0.0050	3.7193	3.7189	3.7192	3.7191	
13	0.3160	+0.0050/0.0000	0.3160	0.3160	0.3160	0.3160	
14	0.5500	+0.0100/-0.0100	0.5491	0.5514	0.5513	0.5494	
15	0.6000	+0.0100/-0.0100	0.5970	0.5984	0.5988	0.5958	
17	1.5770	+0.0050/-0.0050	1.5775	1.5764	1.5774	1.5776	
17	0.2570	+0.0050/0.0000	0.2578	0.2580	0.2570	0.2579	
18	20.3000	+0.5000/-0.5000	20.2630	20.2911	20.2937	20.2785	
19	1.6300	+0.0050/-0.0050	1.6298	1.6298	1.6310	1.6295	
20	0.9510	+0.0100/-0.0100	0.9536	0.9517	0.9519	0.9526	
21	2.8500	+0.0100/-0.0100	2.8504	2.8503	2.8503	2.8509	
22	83.6000	+0.5000/-0.5000	83.5574	83.5592	83.5674	83.5575	
23	2.6810	+0.0100/-0.0100	2.6794	2.6819	2.6809	2.6820	
24	2.5000	+0.0050/-0.0050	2.5003	2.4979	2.5005	2.5008	
25	0.8640	+0.0100/-0.0100	0.8614	0.8647	0.8646	0.8647	
26	1.3580	+0.0050/-0.0050	1.3580	1.3584	1.3579	1.3587	
27	5.2000	+0.5000/-0.5000	5.2112	5.1509	5.1551	5.1568	
28	1.3670	+0.0050/-0.0050	1.3679	1.3666	1.3676	1.3665	
Ang29	48.000	+0.500/-0.500	47.992	48.189	48.068	48.011	
30	1.6050	+0.0050/0.0000	1.6050	1.6073	1.6080	1.6082	
D31	0.235	+0.005/0.000	0.235	0.237	0.238	0.238	

Measured by:
GUILLAUME AUCLAIR

Date:
2015-11-25

Audited by: *amf*

Date: 15/11/30



Part Number: D2933-2	Rev: C	- Page 2 -
Description: SADDLE INSIDE	Inspection Dwg: D2933	Work Order: B138660

Item Ref.	Nominal	Tolerance	No. Piece_1 Actual	No. Piece_2 Actual	No. Piece_3 Actual	No. Piece_4 Actual	
32	0.5000	+0.0100/-0.0100	0.4982	0.4996	0.4994	0.4993	
33	1.5750	+0.0100/-0.0100	1.5722	1.5729	1.5750	1.5742	
34	0.0630	+0.0100/-0.0100	0.0620	0.0632	0.0654	0.0651	
D35	0.050	+0.010/-0.010	0.042	0.042	0.042	0.042	
D36	0.050	+0.010/-0.010	0.052	0.052	0.052	0.052	
D37	0.188	+0.010/-0.010	0.188	0.188	0.188	0.188	
D38	0.120	+0.020/-0.020	0.124	0.125	0.124	0.124	
D39	2.490	+0.020/-0.020	2.490	2.490	2.490	2.490	
D40	0.625	+0.010/-0.010	0.635	0.635	0.635	0.635	
D41	0.255	+0.015/-0.015	0.250	0.252	0.253	0.253	
D42	0.140	+0.040/-0.040	0.135	0.135	0.135	0.135	
D43	0.115	+0.010/-0.010	0.116	0.116	0.116	0.116	
D44	1.000	+0.010/-0.010	1.004	1.004	1.004	1.004	
D45	0.120	+0.020/-0.020	0.115	0.119	0.119	0.119	
D46	0.510	+0.005/0.000	0.512	0.512	0.512	0.512	

Measured by:
GUILLAUME AUCLAIR

Date:
2015-11-25

Audited by: 

Date:

15/11/30

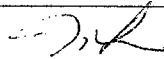


Part Number: D2933-2	Rev: C	- Page 1 -
Description: SADDLE INSIDE	Inspection Dwg: D2933	Work Order: B138660

Item Ref.	Nominal	Tolerance	No. Piece_5 Actual	No. Piece_6 Actual			
1	0.3120	+0.0050/0.0000	0.3123	0.3126			
2	0.5000	+0.0100/-0.0100	0.4953	0.4951			
3	1.2500	+0.0050/-0.0050	1.2513	1.2506			
4	2.5000	+0.0050/-0.0050	2.4998	2.5002			
5	1.2500	+0.0050/-0.0050	1.2495	1.2496			
6	6.0000	+0.0100/-0.0100	6.0013	6.0014			
7	0.2200	+0.0100/-0.0100	0.2229	0.2235			
8	1.1350	+0.0100/-0.0100	1.1329	1.1330			
9	0.0630	+0.0100/-0.0100	0.0597	0.0601			
10	0.1200	+0.0100/-0.0100	0.1222	0.1219			
11	1.3280	+0.0150/-0.0150	1.3262	1.3263			
12	3.7200	+0.0050/-0.0050	3.7191	3.7192			
13	0.3160	+0.0050/0.0000	0.3160	0.3160			
14	0.5500	+0.0100/-0.0100	0.5499	0.5499			
15	0.6000	+0.0100/-0.0100	0.5975	0.5975			
17	1.5770	+0.0050/-0.0050	1.5769	1.5779			
17	0.2570	+0.0050/0.0000	0.2572	0.2575			
18	20.3000	+0.5000/-0.5000	20.2690	20.2839			
19	1.6300	+0.0050/-0.0050	1.6298	1.6295			
20	0.9510	+0.0100/-0.0100	0.9532	0.9514			
21	2.8500	+0.0100/-0.0100	2.8510	2.8507			
22	83.6000	+0.5000/-0.5000	83.5571	83.5704			
23	2.6810	+0.0100/-0.0100	2.6832	2.6831			
24	2.5000	+0.0050/-0.0050	2.4994	2.5000			
25	0.8640	+0.0100/-0.0100	0.8653	0.8663			
26	1.3580	+0.0050/-0.0050	1.3590	1.3583			
27	5.2000	+0.5000/-0.5000	5.1522	5.1494			
28	1.3670	+0.0050/-0.0050	1.3667	1.3676			
Ang29	48.000	+0.500/-0.500	48.067	47.951			
30	1.6050	+0.0050/0.0000	1.6082	1.6080			
D31	0.235	+0.005/0.000	0.238	0.238			

Measured by:
GUILLAUME AUCLAIR

Date:
2015-11-25

Audited by: 

Date:

15/11/30

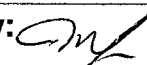


Part Number: D2933-2	Rev: C	- Page 2/-
Description: SADDLE INSIDE	Inspection Dwg: D2933	Work Order: B138660

Item Ref.	Nominal	Tolerance	No. Piece_5 Actual	No. Piece_6 Actual			
32	0.5000	+0.0100/-0.0100	0.4996	0.4996			
33	1.5750	+0.0100/-0.0100	1.5745	1.5752			
34	0.0630	+0.0100/-0.0100	0.0652	0.0653			
D35	0.050	+0.010/-0.010	0.042	0.042			
D36	0.050	+0.010/-0.010	0.052	0.052			
D37	0.188	+0.010/-0.010	0.188	0.188			
D38	0.120	+0.020/-0.020	0.123	0.124			
D39	2.490	+0.020/-0.020	2.490	2.490			
D40	0.625	+0.010/-0.010	0.635	0.635			
D41	0.255	+0.015/-0.015	0.253	0.253			
D42	0.140	+0.040/-0.040	0.135	0.135			
D43	0.115	+0.010/-0.010	0.116	0.116			
D44	1.000	+0.010/-0.010	1.004	1.004			
D45	0.120	+0.020/-0.020	0.118	0.119			
D46	0.510	+0.005/0.000	0.512	0.512			

Measured by:
GUILLAUME AUCLAIR

Date:
2015-11-25

Audited by: 

Date:

15/11/30